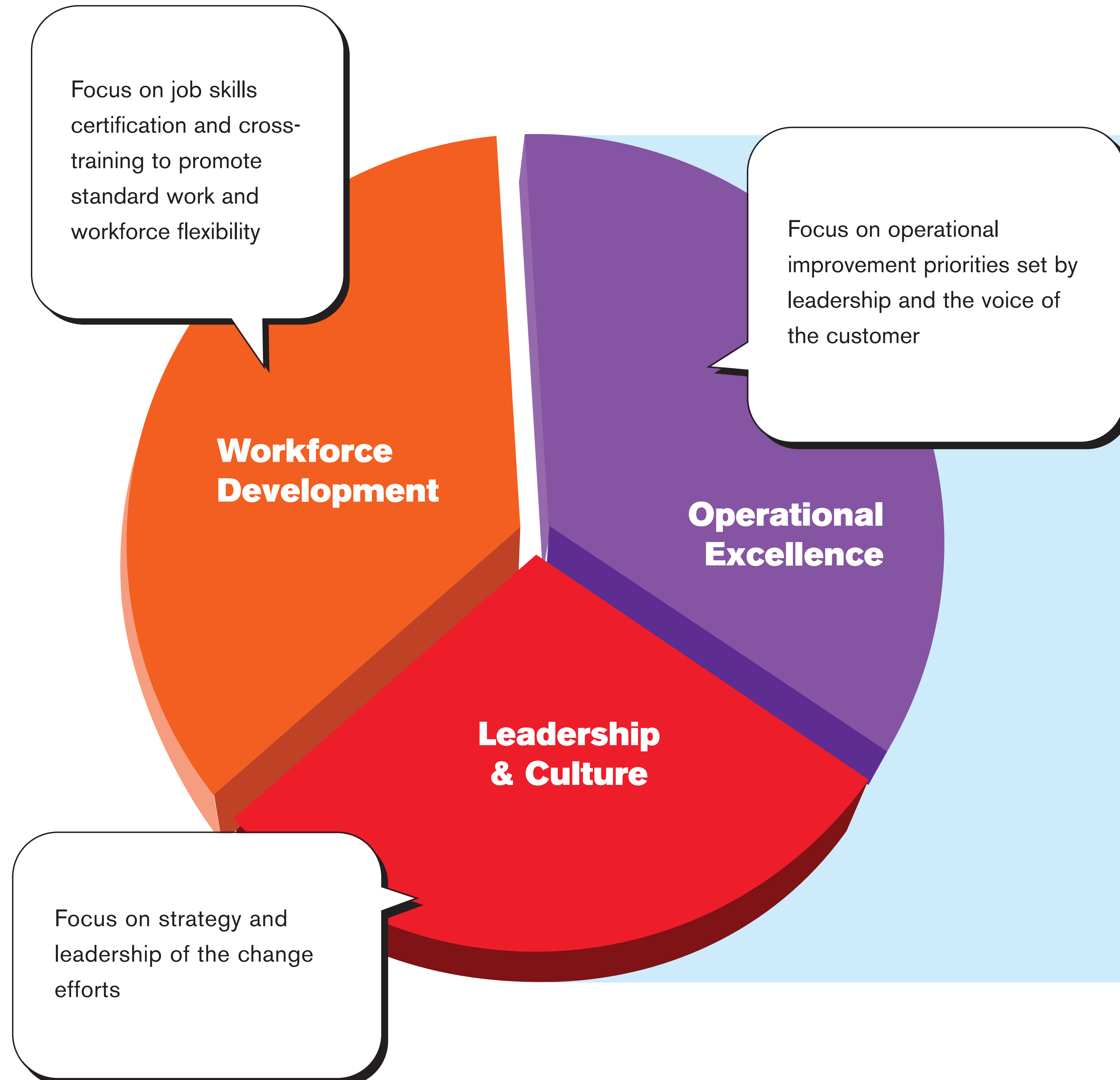


The key elements of the Lean Enterprise System



The Lean Enterprise System (LES) combines operational, workforce, and leadership initiatives into a comprehensive approach that embodies lessons learned and best practices based on the experience gained by small and mid-size suppliers. The LES addresses the key practices for low-volume high-mix production.

The LES also addresses the greatest problem encountered in building effective small and growing business enterprises - sustainability. Through a strong focus on process management and building an effective process management system within each company no matter how small, SEA aims to solve the underlying industry problem of low process maturity and low sustainability of critical supply chains.

Suppliers engaged in implementing the LES using the Roadmap are of primary interest to SEA. These suppliers are investing in their future and building a company to last, perform, and exceed customer expectations.

Supplier Excellence Alliance

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